

KALYANI LEMMERZ LTD.

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To Whom It May Concern

This is to certify that we are using Rutile Based Flux supplied by M/s Welmet Technologies, Nagpur. We have used more that 100 tons of flux for past 18 months.

This flux is working satisfactorily within the following parameters for welding Wheels for Commercial Vehicles.

Flux

337:...

Wire

Diameter

Speed

Voltage Current Welmet Flux 81 L

AWS EL 8 / DIN S1

2.0 mm Twin Wire

1,000 to 1,600 mm/min

28 To 34 Volts

650 to 900 Amps

(M P Kothavale)

Senior Manager - Planning